

SODASEAL 230HM

Revision: 06/20/25

Page 1 of 2

Technical Data:

Base	Silyl-terminated polymer	
Sag	No sag in vertical displ. @120°F	ASTM C 639
Curing system	Moisture Cure	
Skin Formation (*)	12 minutes	@ 75°F & 50% relative humidity
Tack-free time (*)	175 minutes	ASTM C 679
Curing time (*)	36-72 hrs, 1/4" diameter bead	@ 75°F & 50% relative humidity
Hardness – Shore A	30 +/- 5	ASTM C 661
Tensile Yield	250 psi	ASTM D 412
Elongation	450%	ASTM D 412
Movement capability	+/- 50%	ASTM C 719
Stain and color change	Passes	ASTM C 510 (mortar)
Artificial weathering	No Cracking	ASTM C 793
Service temperature range	-40°F to +200°F	
Application temperature range	-35°F to +140°F	
Shelf life	12 months	Stored between 41°F & 77°F
VOC	< 2% - 30 g/L	EPA method 24

(*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.
Test results are averages obtained under laboratory conditions. Reasonable variations can be expected.

Product:

Soudaseal 230HM is a one-part, high quality, gun grade, moisture curing, elastomeric waterproofing and sealing SMX® sealant designed for window installation. It has excellent bond strength to nearly all porous and non-porous substrates without the use of a primer.

Characteristics:

- Excellent adhesion and extrudability, even in adverse conditions
- AAMA approved
- High bond strength on nearly all surfaces
- High performance mechanical properties
- Flexible elastic rubber - movement accommodation up to +/-50%
- No bubble formation within sealant even in high temperature and humidity applications
- Very easy to tool and finish
- Color stable and UV resistant
- Available in 450+ colors
- Ecological advantages - free of isocyanates, solvents, halogens and acids
- Minimal health and safety considerations
- Can be painted with water-based paints and many other systems (to be tested)

- Excellent weather resistance in all climates
- Primerless adhesion on many different substrates (except where water pressure may occur) almost odorless

Applications:

- Sealing between window and door frames
- Applications that should be painted with water-based paints

Colors:

Available in 200+ colors and custom colors

Packaging:

10.1 fl. oz. cartridge; (upon request, 20 fl. oz. sausages).

Shelf life:

12 months in unopened packaging in a cool and dry storage place at temperatures between 41°F and 77°F.

Substrates:

Recommended Surfaces: EIFS, Stucco, Aluminum, Concrete, Masonry, Wood, Stone, Glass, Vinyl, Fiber Cement Siding, Metals, PVC, Kynar 500.

Surface Preparation: clean, dry, free of dust and grease, free of chipping paint.

Priming: Porous surfaces in water loaded applications should be primed with Primer 150.

Surface Activator may be used to pre-treat non-porous surfaces.

Remark: This information and all further technical advice are based on Soudal present knowledge and experience. However, Soudal assumes no liability for providing such information and advice including the extent to which such information and advice may relate to existing third party intellectual property rights, especially patent rights. In particular, Soudal disclaims all WARRANTIES EXPRESS OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY. Soudal SHALL NOT BE RESPONSIBLE FOR CONSEQUENTIAL, INDIRECT OR INCIDENTAL DAMAGES (INCLUDING LOSS OF PROFITS) OF ANY KIND. Soudal reserves the right to make any changes according to technological progress or further developments.

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Revision: 06/20/25**Page 2 of 2****Resistance to chemical agents:**

Good resistance to water, aliphatic solvents, mineral oils, grease, diluted inorganic acids and alkalis. Poor resistance to aromatic solvents, concentrated acids, chlorinated hydrocarbons.

Joint dimensions:

Minimum width: 1/4"

Maximum width: 1 3/16"

Minimum Depth: 1/5"

Recommendation: 2 x depth = width

Remarks:

- Should not be used as a structural sealant.
- May be painted, however due to the large number of paints and varnishes available we strongly suggest a compatibility test before application. The drying time of alkyd resin-based paints may increase.
- Should not be used as a glazing sealant.
- Should not be used for continuous immersion in water.
- Do not apply to freshly treated wood; treated wood must have been weathered for at least 6 months.
- Lower temperatures and humidity will extend curing time.
- Contact with plasticizer containing plastics (e.g. flexible PVC, butyl rubber, EPDM,...) can lead to incompatibilities, such as discoloration or loss of adhesion. We recommend a preliminary compatibility test.
- We recommend a preliminary adhesion test on every surface.

Application:

Method: Manual- or pneumatic caulking gun. *Cleaning:* with IPA immediately after use and before curing. *Repair with:* Soudaseal 230HM.

Meets:

ASTM C 920, Type S, Grade NS, Class 50, Use NT, M, A, G and O, Federal Specification TT-S-00230C, Type II, Class A.
AAMA 802.3-10 Type II, 803.3-10 Type I, 805.2-10 Group C and 808.3-10.

Health- and Safety Recommendation:

KEEP OUT OF REACH OF CHILDREN. Avoid skin and eye contact. On Contact, uncured sealant could cause irritation to skin and eyes. In case of eye contact, flush eyes with warm water for 15 minutes, call a physician. For skin contact, remove sealant with a paper towel. If swallowed, do not induce vomiting, call a physician. SoudaSeal 230HM is manufactured for professional use only. Refer to Safety Data Sheet (SDS) for further information.

Limited Warranty:

SODAL warrants product to be of good quality and will replace or, at our election, refund the purchase price of any products proved to be defective. Satisfactory results depend not only upon quality products, but also upon many factors beyond our control. Therefore, except for such replacement or refund, SODAL MAKES NO WARRANTY OR GUARANTEE, EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, RESPECTING ITS PRODUCTS, and SODAL shall have no other liability with respect thereto. Any claim regarding product defect must be received in writing one (1) year from the date of shipment. No claim will be considered without such written notice or after the specified time interval. User shall determine the suitability of the products for the intended use and assume all risks and liability in connection therewith.